

Contactors

Series C137, C163, C164, C165

Single pole contactors for battery voltages

Catalogue B60.en





Contactors for battery voltages C137, C163, C164, C165 Series

With its proven line of C137 through C165 Series contactors Schaltbau offers a scalable solution for handling direct current loads in the range of 40 A to 220 A for the most common coil voltages up to 110 V.

When utilizing a contactor its coil is powered by a battery and a magnetic field is generated around its armature by the direct current voltage coming from the battery. That is why Schaltbau battery contactors feature extra wide coil tolerance. They have double-break contacts, are compact in size, economical in price, and known for their reliability.

Version »C« are single-pole NO contactors with magnetic blowout, whereas version »H« are single-pole change-over contactors which feature an additional, electrically seperated contact element. This extra normally closed contact is, however, without blowout magnets and not designed to make and break current.

Bistable versions: C163 Series contactors are also available with magnetic latching. The change towards one of the two bistable positions of the main contact is operated by a pulse of 100 msec. duration. The coil consumes no power except for the short pulse necessary to close and reopen the main contact, see also catalogue B164en.

Features

- Rugged, compact design
- Four different sizes
- Double breaking main contacts
- Extra wide coil tolerance for industrial and railway applications in accordance with VDE and UIC standards

Applications

- General purpose motor control contactor
- Starting lift/lower controls as well as speed and directional controls of industrial trucks
- Heater and air conditioning control of electric locomotives and multiple units
- Battery powered electric functions in passenger coaches
- Deep discharge protection for batteries of uninter- ruptible power supplies (UPS)

Standards

Meet requirements for industrial applications to:

- IEC 60947-1 Low-voltage switchgear and controlgear Part 1: General rules
- IEC 60947-4-1 Low-voltage switchgear and controlgear Part 4-1: Contactors and motor starters - Electromechanical contactors and motor starters.
- DIN EN 1175-1 Safety of industrial trucks Electrical requirements -Part 1: General requirements for battery powered trucks

Meet requirements for railway applications to:

- IEC 60077-1 Railway applications Electric equipment for rolling stock Part 1: General service conditions and general rules.
- IEC 60077-2 Railway applications Electric equipment for rolling stock Part 2: Electrotechnical components; General rules



C164 and C165 Series contactors

Ordering code

• C137 Series

	Example:	C137 C/ 24EV-V1
Series		T T T T T T T T
C137	Single pole contactor	
Contact	configuration	
C H	SPST NO *1 SPDT *2	
Coil volt	age ————	
24/36	5/48/72/80/110VDC	
Coil tole	rance	
R E	-30 % +10 % U _s -30 % +25 % U _s	
Coil sup	pression	
X V	none varistor	
Aux. con	tacts, Configuration ———	
V	microswitch, SPDT *3	
Aux. con	tacts, Number of	

1 1x microswitch *3

Stock items:

SPST NO contactors			SPDT co	ntactors	
C137 C/ 24RX	C137 C/ 24EV		C137 H/ 24RX	C137 H/ 24EV	
C137 C/ 48RX	C137 C/ 36EV		C137 H/ 80RX	C137 H/110EV	
C137 C/ 80RX	C137 C/ 48EV	ין			
	C137 C/ 72EV	1			
	C137 C/110EV				

• C164 Series

	Example:	C164 C/ 24EV-R1
Series		I I I I I I I I I I
C164 Single pole co	ontactor	
Contact configuration		
C SPST NO *1 H SPDT *2		
Coil voltage		
24 / 36 / 48 / 72 / 80 / 1	10 V DC	
Coil tolerance		
R -30 % +10 E -30 % +25	2	
Coil suppression		
X none V varistor		
Aux. contact, Configurati	ion ———	
R \$840, SPDT *3	3	
Aux. contact, Number of		
1 1x microswite	ch *3	

Stock items:

SPST NO contactors		SPDT contactors
C164 C/ 24RX	C164 C/ 24EV	C164 H/ 24RX
C164 C/ 48RX	C164 C/ 48EV	C164 H/ 48RX
C164 C/ 80RX	C164 C/ 72EV	C164 H/ 80RX
	C164 C/110EV	· · · · · · · · · · · · · · · · · · ·

Note:

Presented in this catalogue are only stock items which can be supplied in short delivery time. Types for AC operation are available on special order: Replace version C with B (= NO contactor without blowouts) and version H with G (= changeover contactor without blowouts.

Special variant

If you need a special variant feel free to contact us. Maybe the type of contactor you are looking for is among our many special designs. If not, we can also supply customized designs. In this case, however, minumum order quantities apply. Subject to change

• C163 Series

	Example:	C163 C/ 24EV-R1
Series		T T T T T T
C163	Single pole contactor	
Contact o	configuration	
C H	SPST NO *1 SPDT *2	
Coil volta	ige ————	
24/36	/ 48 / 72 / 80 / 110 V DC	
Coil toler	ance —	
R E	-30 % +10 % U _s -30 % +25 % U _s	
Coil supp	oression —————	
X V	none varistor	
Aux. cont	tacts, Configuration	
R	S840, SPDT *3	
Aux. cont	tacts, Number of	

1 1x microswitch *3

Stock items:

SPST NO contactors				
C163 C/ 24RX	C163 C/ 24EV			
C163 C/ 48RX	C163 C/ 36EV			
C163 C/ 80RX	C163 C/ 48EV			
	C163 C/ 72EV			
	C163 C/110EV			

	Example:	C165 C/ 24EV-R1
Series		, <u> </u>
C165	Single pole contactor	
Contact o	configuration	
С	SPST NO *1	
Н	SPDT *2	
Coil volta	ige ———	
24/36	/ 48 / 72 / 80 / 110 V DC	
Coil toler	ance	
R	-30 % +10 % U _s	
E	-30 % +25 % U _s at 55° C	
	(-30 % +15 % U _s at 70° C)	

Aux. contacts, Configuration

R S840, SPDT *3

Aux. contacts, Number of

1x microswitch *3 1

Stock items:

SPST NO contactors				
C165 C/ 24RX	C165 C/ 24EV			
C165 C/ 48RX	C165 C/ 48EV			
C165 C/ 80RX	C165 C/ 72EV			
	C165 C/110EV			

SPDT contactor

SPDT contactor

C163 H/ 24RX

C165 H/ 24RX



^{*1} Version C are NO contactors fitted with permanent magnets. The normally open (make) contact is designed to make and break current like an open style power relay.

Version H changeover contactors feature electrically separated potential carrying make and break contacts. *2 Please note that here only the normally open (make) contact is capable of switching current loads, whe reas the normally closed (break) contact is designed to carry current but not to make and break current.

^{*3} One microswitch max., with silver plated contacts



Specifications for industrial applications

Series	C137R	l C163R	C164R	l C165R		
Type of voltage	DC, AC *1					
Main contacts, Number of, Configuration	1x SPST-NO or 1x SPDT *2					
Nominal voltage U _n		110	0 V			
Rated insulation voltage U _i		15	0 V			
Rated impulse withstand voltage U _{imp}		2.5	i kV			
Pollution degree Overvoltage category			D3 V3			
Conventional thermal current I _{th}	50 A	100 A	140 A	220 A		
Making capacity, resistive, T = 1 ms	600 A	800 A	1,000 A	2,000 A		
Breaking capacity, T < 1 ms SPST-NO SPDT *2	80 V DC: 200 A 80 V DC: 100 A	80 V DC: 300 A 80 V DC: 200 A	80 V DC: 500 A 80 V DC: 300 A	80 V DC: 1,500 A 80 V DC: 800 A		
Rated short-time withstand current I_{cw}	800 A / 100 ms	1.000 A / 100 ms	1,500 A / 100 ms	2,500 A / 100 ms		
Switch-off, no reversing		only in one direction				
Main contacts Contact material NO: NC: Main terminals / tightening torque	AgSnO ₂ AgNi M6 / 3 Nm max.	AgSnO ₂ AgNi M8 / 6 Nm max.	AgSnO ₂ AgNi M8 / 6 Nm max.	AgSnO ₂ AgNi M10 / 10 Nm max.		
Auxiliary contacts Number of / Configuration Switching capacities, T = 0 ms Terminals, Flat tabs	1x SPDT 2.5 A at 24 V DC; 1.0 A at 48 V DC; 0.5 A at 80 V DC 2.0 x 0.5 mm		1x S840 2.5 A at 24 V DC; 1.0 A at 48 V DC; 0.5 A at 80 V DC 6.3 x 0.8 mm			
Magnetic drive Coil voltage U _s Coil tolerance Coil power dissipation at U _s and $T_a = 20^{\circ}$ C Coil suppression Coil terminals, Flat tabs	24 V 110 V DC -30 % +10 % U _s 12 W 6.3 x 0.8 mm	24 V 110 V DC -30 % +10 % U _s 18 W 6.3 x 0.8 mm	24 V 110 V DC -30 % +10 % U _s 20 W 6.3 x 0.8 mm	24 V 110 V DC -30 % +10 % U _s 27 W 6.3 x 0.8 mm		
Degree of protection	IPOO					
Mechanical endurance, operating cycles	NO > 3m NC > 2m	n sam				
Electrical endurance, operating cycles	> 100,000 (U _n , I _{th} , T < 1 ms, cycle ≤ 6/min)					
Vibration / Shock (EN 61373)	Class B, Cat. 1: 5 150 Hz / 5 g (30 msec., half sinus)					
Mounting position		Horizontal: contact stud Vertical: plasma exits	s must point upwards or must point upwards			
Temperature Ambient temperature T _a Storage temperature	-25°C +50°C -40°C +85°C					
Weight	220 g 250 g	550 g 680 g	960 g 1,050 g	1,900 g 2,150 g		

*1 Types for AC applications available on special order: Replace version C with B (= NO contactor without blowout); and version H with G (= changeover contactor without blowout), see ordering code on page 3 *2 Changeover contactor: Here only the normally open (make) contact is capable of switching current loads, whereas the normally closed (break) contact is not designed to make and break current.

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Specifications for railway applications

Series		С137Е	С163Е	С164Е	L C165E	
Type of voltage		DC, AC *1				
Main contacts, Number of, Configuration		1x SPST-NO or 1x SPDT *2				
Nominal voltage U _n			12	0 V		
Rated insulation voltage U _i			15	0 V		
Rated impulse withstand voltage U_{imp}			2.5	kV		
Pollution degree Overvoltage category				D3 √3		
Conventional thermal current I _{th}	NO: NC:	40 A 40 A	80 A 60 A	140 A 140 A	220 A 220 A	
Making capacity, resistive, T = 1 ms		400 A	600 A	800 A	1,500 A	
Breaking capacity, T < 1 ms Change	NO: over:*2	80 V DC: 150 A 80 V DC: 60 A	80 V DC: 250 A 80 V DC: 150 A	80 V DC: 400 A 80 V DC: 250 A	80 V DC: 1,500 A 80 V DC: 800 A	
Rated short-time withstand current I_{cw}		700 A / 100 ms	800 A / 100 ms	1.000 A / 100 ms	2.000 A / 100 ms	
Switch-off, no reversing			only in on	e direction		
Main contacts Contact material Main terminals / tightening torque	NO: NC:	AgSnO ₂ AgNi M6 / 3 Nm max.	AgSnO ₂ AgNi M8 / 6 Nm max.	AgSnO ₂ AgNi M8 / 6 Nm max.	AgSnO ₂ AgNi M10 / 10 Nm max.	
Auxiliary contacts Number of / Configuration Switching capacities, T = 0 ms Terminals, Flat tabs		1x SPDT 2.5 A at 24 V DC; 1.0 A at 48 V DC; 0.5 A at 80 V DC 2.0 x 0.5 mm		1x S840 2.5 A at 24 V DC; 1.0 A at 48 V DC; 0.5 A at 80 V DC 6.3 x 0.8 mm		
Magnetic drive Coil voltage U _s Coil tolerance Coil power dissipation at U _s and $T_a = 20^{\circ}C$ Coil suppression Coil terminals, Flat tabs		24 V 110 V DC -30 % +25 % U _s 8 W Varistor 6.3 x 0.8 mm	24 V 110 V DC -30 % +25 % U _s 12 W Varistor 6.3 x 0.8 mm	24 V 110 V DC -30 % +25 % U _s 12 W Varistor 6.3 x 0.8 mm	24 V 110 V DC -30 % +25 % U _s * ³ 23 W Varistor 6.3 x 0.8 mm	
Degree of protection		IPOO				
Mechanical endurance, operating cycles		NO > 3m NC > 2m	> 3m			
Electrical endurance, operating cycles			> 100,000 (U _n , I _{th} , T < 7	l msec., cycle ≤ 6/min)		
Vibration / Shock (EN 61373)			Class B, Cat. 1: 5 150 Hz	/ 5 g (30 msec., half sinus)		
Mounting position				s must point upwards or must point upwards		
Temperature Ambient temperature T _a Storage temperature		-25°C +70°C -40°C +85°C				
Weight		220 g 250 g	550 g 680 g	960 g 1,050 g	1,900 g 2,150 g	

*1 Types for AC applications available on special order: Replace version C with B (= NO contactor without blowout); and version H with G (= changeover contactor without blowout), see ordering code on page 3.
*2 Changeover contactor: Here only the normally open (make) contact is capable of switching current loads, whereas the normally closed (break) contact is not designed to make and break current.
*3 at-25°C...+55°C

-0 **SCHALTBAU** Connect Contact Control Connect Contact Control

C137 SPST-NO or SPDT contactor

Device outline: C137 Series SPST-NO contactor





• Circuit diagram



Fitted with varistor and auxiliary contact, see ordering code on page 3.

• Device outline: C137 Series SPDT contactor





• Circuit diagram



Fitted with varistor and auxiliary contact, see ordering code on page 3.

VS-C137-x Tie bar

• Outline: Tie bar VS-C137-17,5



• Outline: Tie bar VS-C137-38,5



HK-C137 Auxiliary contact

C137 Series

Auxiliary contact assembly HK-C137



• Mounting:

C137 Series contactors can be retrofitted with an auxiliary contact. Loosen the M4 hex screw a little that connects the yoke to the magnet core. Slide slotted mounting bracket of auxiliary contact assembly under screw head. Push yoke against housing and retighten screw.

C137 Series



• Continuously rated, normally open contact



• Continuously rated, normally closed contact



• Max. breaking capacity DC of NO contact for coil tolerance R and E



Note:

The maximum breaking capacity is the value of prospective current at a stated DC voltage which can be ruptured by the contactor where the ensuing arc upon contact se-paration is still being quenched. For actual operation the current rating of the contactor should, therefore, be limited to 20 % ... 60 % of its maximum breaking capacity. • Please note that for double throw contactors, in addition to the foregoing limitations, the

switch off load of the normally open contact must be further reduced by 30 % to 50 %.

Dimensioning

C137 Series

C137 Series

Connect Contact Control

TBAU

SCHA

• Guide to permissible current rating

Short-time duty	SPST-NO		SPDT				
Short-time duty			NO co	ontact	NC contact		
Coil tolerance*	R	E	R	E	R	E	
6 sec	250 A	180 A	250 A	180 A	200 A	140 A	
1 min	120 A	90 A	120 A	90 A	110 A	75 A	
3 min	100 A	70 A	100 A	70 A	90 A	60 A	
5 min	80 A	60 A	80 A	60 A	70 A	50 A	
10 min	70 A	50 A	70 A	50 A	60 A		

Above current ratings refer to wire cross-section 6 mm²

* Coil voltage tolerance **R:** -30 % ... +10 % U_s

E: -30 % ... +25 % Us

- The thermal current rating for continuous duty is dependent on the upper limiting temperature of the contact elements which must not exceed 150°C. Wire gauge, ambient temperature, duty and operating cycles, contamination of contacts and contact wear are all factors that influence the surface temperature rise of the contact studs. All the above current ratings should, therefore, be considered as a guide only.
- The way you mount the contactor has no less an impact on the rise of temperature and the insulation of the switching device. So please observe the clearance between live or earthed parts and comply with the safety regulations of the applicable standards. No liability will be accepted by Schaltbau in any circumstances for indirect damage resulting from clearances not being observed, devices not mounted properly, or products tampered with in any way.

• Possible mounting orientations

Mounting position





- Mounting positions:
- Horizontal: contact studs must point upwards or •
 - Vertical: plasma exits must point upwards

Note: /!\

Connect Contact Control

C163 SPST-NO or SPDT contactor

Device outline: C163 Series SPST-NO contactor





C163 Series

• Circuit diagram



Fitted with varistor and auxiliary contact, see ordering code on page 3.

• Device outline: C163 Series SPDT contactor



• Circuit diagram



Fitted with varistor and auxiliary contact, see ordering code on page 3.

VS-C163-x Tie bar

• Outline: Tie bar VS-C163-23,5



• Outline: Tie bar VS-C163-47,0



HK-C163 Auxiliary contact

C163 Series

• Auxiliary contact assembly HK-C163



• Mounting:

C163 Series contactors can be retrofitted with an auxiliary contact. Loosen the M5 hex screw a little that connects the yoke to the magnet core. Slide slotted mounting bracket of auxiliary contact assembly under screw head. Push yoke against housing and retighten screw.

SCHA TBAU **Connect Contact Control**

C164 Series

C163 Series

Characteristic curves Contact performance

• Continuously rated, normally open contact



• Continuously rated, normally closed contact



• Max. breaking capacity DC of NO contact for coil tolerance R and E



Note:

The maximum breaking capacity is the value of prospective current at a stated DC voltage which can be ruptured by the contactor where the ensuing arc upon contact se-paration is still being quenched. For actual operation the current rating of the contactor should, therefore, be limited to 20 % ... 60 % of its maximum breaking capacity.

• Please note that for double throw contactors, in addition to the foregoing limitations, the switch off load of the normally open contact must be further reduced by 30 % to 50 %.

Dimensioning

• Guide to permissible current rating

Short-time duty	SPST-NO		SPDT				
Short-time duty			NO co	ontact	NC contact		
Coil tolerance*	R	E	R	E	R	E	
6 sec	450 A	340 A	450 A	340 A	250 A	180 A	
1 min	200 A	150 A	200 A	150 A	150 A	110 A	
3 min	150 A	115 A	150 A	115 A	125 A	90 A	
5 min	130 A	100 A	130 A	100 A	115 A	80 A	
10 min	110 A		110 A		105 A	70 A	

Above current ratings refer to wire cross-section 16 mm²

R: -30 % ... +10 % U_s

E: -30 % ... +25 % Us

- The thermal current rating for continuous duty is dependent on the upper limiting temperature of the contact elements which must not exceed 150°C. Wire gauge, ambient temperature, duty and operating cycles, contamination of contacts and contact wear are all factors that influence the surface temperature rise of the contact studs. All the above current ratings should, therefore, be considered as a guide only.
 - The way you mount the contactor has no less an impact on the rise of temperature and the insulation of the switching device. So please observe the clearance between live or earthed parts and comply with the safety regulations of the applicable standards. No liability will be accepted by Schaltbau in any circumstances for indirect damage resulting from clearances not being observed, devices not mounted properly, or products tampered with in any way.

• Possible mounting orientations

Mounting position



Mounting positions:

Horizontal: contact studs must point upwards or

Vertical: plasma exits must point upwards •

* Coil voltage tolerance

Note:

- /!\



C164 SPST-NO or SPDT contactor

Device outline: C164 Series SPST-NO contactor





C164 Series





Fitted with varistor and auxiliary contact, see ordering code on page 3.

• Device outline: C164 Series SPDT contactor





• Circuit diagram



Fitted with varistor and auxiliary contact, see ordering code on page 3.

C164 Series

VS-C164-x Tie bar

• Outline: Tie bar VS-C164-27,5



• Outline: Tie bar VS-C164-56,0



Reduced scale diagrams / dimensions in mm

Auxiliary contact assembly HK-C164

HK-C164 Auxiliary contact



• Mounting:

C164 Series contactors can be retrofitted with an auxiliary contact. Loosen the M5 hex screw a little that connects the yoke to the magnet core. Slide slotted mounting bracket of auxiliary contact assembly under screw head. Push yoke against housing and retighten screw.

Characteristic curves Contact performance

• Continuously rated, normally open contact



• Continuously rated, normally closed contact



• Max. breaking capacity DC of NO contact for coil tolerance R and E



Note:

 The maximum breaking capacity is the value of prospective current at a stated DC voltage which can be ruptured by the contactor where the ensuing arc upon contact separation is still being quenched. For actual operation the current rating of the contactor should, therefore, be limited to 20% ... 60% of its maximum breaking capacity.

 Please note that for double throw contactors, in addition to the foregoing limitations, the switch off load of the normally open contact must be further reduced by 30% to 50%.

Dimensioning

C164 Series

C164 Series

• Guide to permissible current rating

Short-time duty	uty SPST-NO		SPDT			
Short-time duty			NO contact		NC contact	
Coil tolerance*	R	E	R	E	R	E
6 sec	800 A	650 A	800 A	650 A	400 A	320 A
1 min	280 A	220 A	280 A	220 A	210 A	170 A
3 min	210 A	170 A	210 A	170 A	170 A	150 A
5 min	190 A	155 A	190 A	155 A	160 A	
10 min	170 A		170 A		150 A	

Above current ratings refer to wire cross-section 35 mm²

* Coil voltage tolerance $R: -30 \% \dots +10 \% U_s$

E: -30 % ... +25 % U_s

- The thermal current rating for continuous duty is dependent on the upper limiting temperature of the contact elements which must not exceed 150°C. Wire gauge, ambient temperature, duty and operating cycles, contamination of contacts and contact wear are all factors that influence the surface temperature rise of the contact studs. All the above current ratings should, therefore, be considered as a guide only.
- The way you mount the contactor has no less an impact on the rise of temperature and the insulation of the switching device. So please observe the clearance between live or earthed parts and comply with the safety regulations of the applicable standards. No liability will be accepted by Schaltbau in any circumstances for indirect damage resulting from clearances not being observed, devices not mounted properly, or products tampered with in any way.

Possible mounting orientations

Mounting position





- Horizontal: contact studs must point upwards or
- Vertical: plasma exits must point upwards

Note:



C165 SPST-NO or SPDT contactor

• Device outline: C165 Series SPST-NO contactor





C165 Series

• Circuit diagram



Fitted with varistor and auxiliary contact, see ordering code on page 3.

• Device outline: C165 Series SPDT contactor





• Circuit diagram



Fitted with varistor and auxiliary contact, see ordering code on page 3.

VS-C165-x Tie bar

• Outline: Tie bar VS-C165-32,5



• Outline: Tie bar VS-C165-71,5



HK-C165 Auxiliary contact

C165 Series

• Auxiliary contact assembly HK-C165



• Mounting:

C165 Series contactors can be retrofitted with an auxiliary contact. Loosen the M5 hex screw a little that connects the yoke to the magnet core. Slide slotted mounting bracket of auxiliary contact assembly under screw head. Push yoke against housing and retighten screw.

Characteristic curves Contact performance

• Continuously rated, normally open contact



• Continuously rated, normally closed contact



• Max. breaking capacity DC of NO contact for coil tolerance R and E



Note:

 The maximum breaking capacity is the value of prospective current at a stated DC voltage which can be ruptured by the contactor where the ensuing arc upon contact separation is still being quenched. For actual operation the current rating of the contactor should, therefore, be limited to 20% ... 60% of its maximum breaking capacity.

 Please note that for double throw contactors, in addition to the foregoing limitations, the switch off load of the normally open contact must be further reduced by 30 % to 50 %.

Dimensioning

C165 Series

C165 Series

• Guide to permissible current rating

Short-time duty	SPST-NO		SPDT			
Short-time duty			NO contact		NC contact	
Coil tolerance*	R	E	R	E	R	E
6 sec	1,500 A	1,200 A	1,500 A	1,200 A	650 A	520 A
1 min	500 A	400 A	500 A	400 A	320 A	250 A
3 min	400 A	320 A	400 A	320 A	270 A	210 A
5 min	350 A	280 A	350 A	280 A	250 A	
10 min	300 A	240 A	300 A	240 A	230 A	

Above current ratings refer to wire cross-section 70 mm²

* Coil voltage tolerance $R: -30\% ... + 10\% U_s$

E: -30 % ... +25 % U_s at 55 °C / -30 % ... +15 % U_s at 70 °C

Note:

- The thermal current rating for continuous duty is dependent on the upper limiting temperature of the contact elements which must not exceed 150°C. Wire gauge, ambient temperature, duty and operating cycles, contamination of contacts and contact wear are all factors that influence the surface temperature rise of the contact studs. All the above current ratings should, therefore, be considered as a guide only.
- The way you mount the contactor has no less an impact on the rise of temperature and the insulation of the switching device. So please observe the clearance between live or earthed parts and comply with the safety regulations of the applicable standards. No liability will be accepted by Schaltbau in any circumstances for indirect damage resulting from clearances not being observed, devices not mounted properly, or products tampered with in any way.

Possible mounting orientations

Mounting position



Mounting positions:

- Horizontal: contact studs must point upwards or
- Vertical: plasma exits must point upwards



Notes



Notes



Electrical Components and Systems for Railway Engineering and Industrial Applications